



# Flexible ducts

**GREYFLEX 100** 

Non insulated PVC (grey) Standard

# Non-insulated plastic coated flexible ducts type GREYFLEX 100

GREYFLEX 100 is a fully flexible, light PVC duct, coated on both sides with a copolymer. A spiral, made of spring patented wire, has been inserted into the fabric. This flexible duct is easy to install, either on circular or on oval connection parts

#### **Application**

■ The GREYFLEX 100 flexible ducts are used in ventilation, air conditioning, and air handling systems where a high mechanical strength is required, such as air supply cabinets or machine exhaust duct systems.

### Composition

- One layer of PVC, both sides coated with a copolymer, total thickness: 250 µ
- A spiral is made of spring patented wire class B DIN 17223, pitch is 40 mm up to dia 152, 42 mm from dia 165 onwards
- Diameter range: 82 635 mm
- Colour: grey

#### **Specification**

- Temperature range: From -25°C till +70°C
  Maximum air velocity: 30 m / sec (5900ft / min)
- Maximum operating pressure: + 3000 Pa Minimum bending radius: 0.56 x D
- Fire resistance: **GREYFLEX 100** is self extinguishing class B2 according to DIN 4102

#### **Packaging**

• Each standard length of 10 m is compressed in an individual, reinforced cardboard box

## **Chemical resistence**

The resistance decreases, if the relative air humidity of the air with chemicals, which has to be transported, increases

### **Restrictions**

- GREYFLEX 100
- ducts are not suitable for transporting air with solvents and high temperature, like combustion gas
- ducts are not suitable for applications, where static discharges have to be avoided



# Flexible ducts

## **Accessories**

- Clamps, type MCATape, type Greytape 50

### **Text for tender**

- The connection between the ventilation system and the plenum boxes shall be done with the use of PVC ducts
  ATC
- Type GREYFLEX 100

## **Order example**

Greyflex, 254

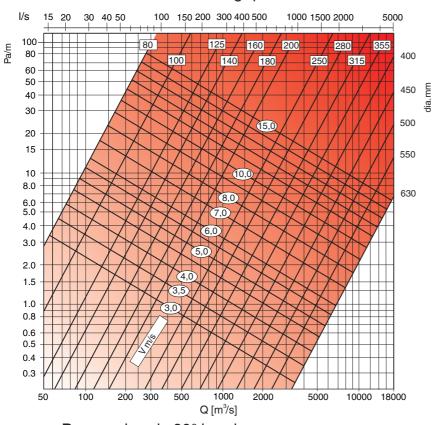
Explanation: **Greyflex** = Type of Flexible duct **254** = Diameter of flexible duct



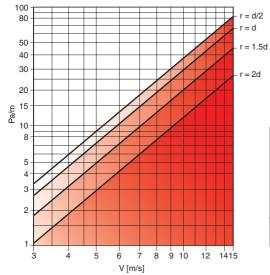
# Flexible ducts

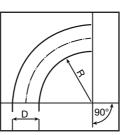
## **Pressure loss graph**

# Pressure loss gaph



# Pressure loss in 90° bend









# **Sealants**

# **GREYTAPE**

**Tapes** Polyethylene coated tape

# Textile tapes type GREYTAPE

Polyethylene coated textile fabric with an adhesive back composed of 2 layers

### **Brand**

SUFIX

## **Application**

- Used on ductwork to provide an airtight seal, a sure and long lasting moisture-proof and sealing-proof barrier against weather influences
- For maximum effect the surface must be clean and free of dust, moisture and other foreign contamination
- Storage in a properly ventilated room at a temperature between 16 and 25°C away from humidity

#### Material

Polyethylene coated texile fabric with a synthetic rubber adhesive back

### **Specifications**

- Available in 50 or 75 mm width
- Length per roll: 50 m
- Colour: grey Thickness: 170 µm
- Temperature resistance: -10°C / +60°C.
  Apllication temperatur: +5°C / 30°C
  Carrier: polyethylene coated fabric

- Adhesive type: synthetic rubber

#### **Text for tender**

- The ductwork connection shall be sealed airtight by means of a polyethylene coated textile fabric with an adhesive back composed of one vinyl and one synthetic rubber adhesive layer.
- Sufix type GREYTAPE